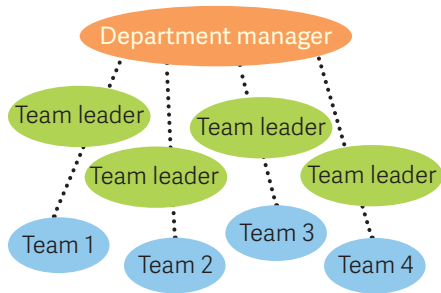


BEFORE



AFTER THE INTRODUCTION OF  
SELF-MANAGING TEAMS

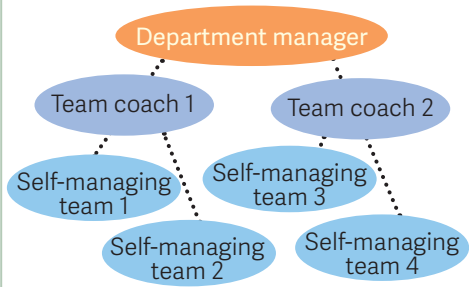


FIGURE 6.28

Before and after the introduction of self-managing in Danskum A/S.

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